

Merit



Merit

*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***OGMA Industria Aeronautica de Portugal S.A.***

*Parque Aeronautica de Alverca  
Alverca Do Ribatejo, 2615173  
Portugal*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

### ***Composites***

Certificate Number: 6177237398  
Expiration Date: 28 February 2027  
Accreditation Length: 18 Months

**Jay Solomond**  
Executive Vice President & Chief Operating Officer

---

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

Merit

## SCOPE OF ACCREDITATION

### Composites

**OGMA Industria Aeronautica de Portugal S.A.**  
Parque Aeronautica de Alverca  
Alverca Do Ribatejo, 2615173  
Portugal

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7118 Rev I - Nadcap Audit Criteria for Composites (to be used on audits on/AFTER 31-Dec-2023)**

- 14.2 – NC Ply Cutting (Applies to CP, KSP, LRP, MB or PAR)
- 15.1.5 or 15.1.6 – Complex Core Processing (Applies to CP only)
- 21.1 – Autoclave (Applies to LRP, MB or PAR)
- 22.2 – NC Machining/Trimming/Drilling (Applies to CMP, LRP, MB or PAR)
- 23 – Miscellaneous Bonding (Applies to CMP, LRP, MB or PAR)
- 24.1 or 2 or 3 – Process Control Testing (AC7118) or AC7122–P (Applies to CP, CMP, LRP, MB or PAR)
- CP – Core Processing
- PAR – Prepreg/Adhesive Bonding/Resin Film Infusion

#### **AC7122/1 Rev C - Nadcap Audit Criteria for Non Metallic Materials Testing – Mechanical Testing (to be used on/AFTER 29-Dec-2024)**

- 1.12.1 Climbing Drum Peel
- 1.13.1 Floating Roller Peel
- 1.2.1 Compression Ambient Temperature
- 1.2.2 Compression Non–ambient Temperature
- 1.23.1 Tube Shear
- 1.3.1 Shear Ambient Temperature by SBS
- 1.4.1 Flexural Ambient Temp
- 1.8.1 Double Lap Shear – Ambient Temperature
- 1.8.2 Double Lap Shear – Non–ambient Temperature
- 1.9.1 Single Lap Shear – Ambient Temperature
- 1.9.2 Single Lap Shear – Non–ambient Temperature

**AC7122/2 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Physical Testing**

2.1.3 Hardness Testing: Durometer

2.2.1 Density/ Specific Gravity

2.3.1 Resin/Fiber /Void Content by: Acid Digestion

2.3.2 Resin/Fiber /Void Content by: Burn off

2.3.3 Resin/Fiber /Void Content by: Solvent wash

2.5.1 Volatile Content

2.6.1 Gel Time

2.7.1 Flow

2.8.1 Fiber Areal Weight

2.8.2 Prepreg Areal/Adhesive Film Weight

**AC7122/4 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Thermal Analysis**

4.3.1 Differential Scanning Calorimetry (DSC)

**AC7122-P Rev B - Nadcap Audit Criteria for Non Metallic Materials Testing – Laboratories P - Part Manufacturers Captive Laboratories**  
**Part manufacturer's captive testing laboratories (Only in conjunction with AC7118)**

Class A: Composites

Class B: Adhesive/Adhesive Primer