



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **OGMA Industria Aeronautica de Portugal S.A.**

*Parque Aeronautica de Alverca  
Alverca Do Ribatejo, 2615173  
Portugal*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Composites**

Certificate Number: 6177198509  
Expiration Date: 31 August 2021  
Accreditation Length: 12 Months

**David L. Schutt, PhD**  
President

## SCOPE OF ACCREDITATION

### Composites

**OGMA Industria Aeronautica de Portugal S.A.**  
Parque Aeronautica de Alverca  
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Portugal

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7118 Rev G - Nadcap Audit Criteria for Composites (to be used on audits on/after 5 January 2020)**

- 14b – NC Ply Cutting (Applies to CP, KSP, LRP, MB or PAR)
- 15a.5 or 15a.6 – Complex Core Processing (Septum, Stabilization or Forming, Applies to CP only)
- 21a – Autoclave (Applies to LRP, MB or PAR)
- 22b – NC Machining/Trimming/Drilling (Applies to CMP, LRP, MB or PAR)
- 23 – Miscellaneous Bonding (Applies to CMP, LRP, MB or PAR)
- 24a or b or c – Process Control Testing (AC7118) or AC7122–P (Applies to CP, CMP, LRP, MB or PAR)
- CP – Core Processing
- PAR – Prepreg/Adhesive Bonding/Resin Film Infusion

#### **AC7122/1 Rev B - Nadcap Audit Criteria for Non Metallic Materials Testing – Mechanical Testing**

- 1.1.1 Tensile Ambient Temperature
- 1.1.2 Tensile Non–ambient Temperature
- 1.1.3 Tensile Strain Measurement
- 1.10.1 T–Peel
- 1.11.1 Peel (180°)
- 1.12.1 Climbing Drum Peel
- 1.2.1 Compression Ambient Temperature
- 1.2.2 Compression Non–ambient Temperature
- 1.2.3 Compression Strain Measurement
- 1.23.1 Tube Shear
- 1.3.1 Shear Ambient Temperature by SBS
- 1.4.1 Flexural Ambient Temp
- 1.8.1 Double Lap Shear – Ambient Temperature
- 1.8.2 Double Lap Shear – Non–ambient Temperature

- 1.9.1 Single Lap Shear – Ambient Temperature
- 1.9.2 Single Lap Shear – Non–ambient Temperature

**AC7122/2 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Physical Testing**

- 2.1.3 Hardness Testing:Durometer
- 2.2.1 Density/ Specific Gravity
- 2.3.1 Resin/Fiber /Void Content by: Acid Digestion
- 2.3.2 Resin/Fiber /Void Content by: Burn off
- 2.3.3 Resin/Fiber /Void Content by: Solvent wash
- 2.5.1 Volatile Content
- 2.6.1 Gel Time
- 2.7.1 Flow
- 2.8.1 Fiber Areal Weight
- 2.8.2 Prepreg Areal/Adhesive Film Weight

**AC7122/4 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Thermal Analysis**

- 4.3.1 Differential Scanning Calorimetry (DSC)
- 4.5.1 DSC: Specific Heat CapacitySpecific

**AC7122-P Rev B - Nadcap Audit Criteria for Non Metallic Materials Testing – Laboratories P - Part Manufacturers Captive LaboratoriesPart manufacturer’s captive testing laboratories (Only in conjunction with AC7118**

- Class A: Composites
- Class B: Adhesive/Adhesive Primer