

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

## OGMA Industria Aeronautica de Portugal S.A.

Parque Aeronautica de Alverca Alverca Do Ribatejo, 2615173 Portugal

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

# Composites

Certificate Number: 6177215075 Expiration Date: 31 May 2024 Accreditation Length: 18 Months

Merit

Jay Solomond Executive Vice President & Chief Operating Officer Merix

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527



## SCOPE OF ACCREDITATION

### Composites

#### OGMA Industria Aeronautica de Portugal S.A.

Parque Aeronautica de Alverca Alverca Do Ribatejo, 2615173 Portugal

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

# AC7118 Rev G - Nadcap Audit Criteria for Composites (to be used on audits on/after 5 January 2020)

14b – NC Ply Cutting (Applies to CP, KSP, LRP, MB or PAR)

15a.5 or 15a.6 – Complex Core Processing (Septum, Stabilization or Forming, Applies to CP only)

21a – Autoclave (Applies to LRP, MB or PAR)

22b – NC Machining/Trimming/Drilling (Applies to CMP, LRP, MB or PAR)

23 – Miscellaneous Bonding (Applies to CMP, LRP, MB or PAR)

CP – Core Processing

MB – Metal Bond

PAR – Prepreg/Adhesive Bonding/Resin Film Infusion

# AC7122/1 Rev B - Nadcap Audit Criteria for Non Metallic Materials Testing – Mechanical Testing

#### <u>1 1 1 Tonsilo Ambion</u>

- 1.1.1 Tensile Ambient Temperature 1.1.2 Tensile Non–ambient Temperature
- 1.1.2 Tensile Non-ambient Temperato
- 1.1.3 Tensile Strain Measurement
- 1.10.1 T-Peel
- 1.11.1 Peel (180°)
- 1.12.1 Climbing Drum Peel
- 1.2.1 Compression Ambient Temperature
- 1.2.2 Compression Non–ambient Temperature
- 1.2.3 Compression Strain Measurement
- 1.2.5 Flatwise Compression Ambient
- 1.23.1 Tube Shear
- 1.3.1 Shear Ambient Temperature by SBS
- 1.4.1 Flexural Ambient Temp

### 1.8.1 Double Lap Shear – Ambient Temperature

- 1.8.2 Double Lap Shear Non-ambient Temperature
- 1.9.1 Single Lap Shear Ambient Temperature
- 1.9.2 Single Lap Shear Non–ambient Temperature

### AC7122/2 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Physical Testing

- 2.1.3 Hardness Testing:Durometer
- 2.2.1 Density/ Specific Gravity
- 2.3.1 Resin/Fiber /Void Content by: Acid Digestion
- 2.3.2 Resin/Fiber /Void Content by: Burn off
- 2.3.3 Resin/Fiber /Void Content by: Solvent wash
- 2.5.1 Volatile Content
- 2.6.1 Gel Time
- 2.7.1 Flow
- 2.8.1 Fiber Areal Weight
- 2.8.2 Prepreg Areal/Adhesive Film Weight

### AC7122/4 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Thermal Analysis

- 4.3.1 Differential Scanning Calorimetry (DSC)
- 4.5.1 DSC: Specific Heat CapacitySpecific

## AC7122-P Rev B - Nadcap Audit Criteria for Non Metallic Materials Testing – Laboratories P -Part Manufacturers Captive LaboratoriesPart manufacturer's captive testing laboratories (Only in conjunction with AC7118

Class A: Composites Class B: Adhesive/Adhesive Primer